

Mastertac Technical Information

12-03-2021 EN SI

Product

VELLUM M NXT+FSC / PERMANENT / KRAFT 83-FSC / SOLID PRINTED

Sales Code

HWL/94-A/HWV/W1

Product use

Universal label paper for commercial and general labeling with very good printing results. The Mastertac NXT+ product design results in a superior carbon performance by leveraging a smarter choice and use of materials.

Typical technical values

Face

VELLUM M NXT+FSC

Product	Surface sized wood-free SC paper.		
Substance	70	g/m ²	ISO 536
Caliper	70	µm	ISO 534
Tensile strength MD	5,5	kN/m	ISO 1924/1
Tensile strength CD	2,5	kN/m	ISO 1924/1
Brightness	95	%	ISO 2470/1
Roughness	2,7	µm	ISO 8791 PPS 10
Opacity	89	%	ISO 2471
CIE Whiteness	133	%	ISO 11475
Stiffness MD	0,18	mNm	ISO/DP 2493
Stiffness CD	0,1	mNm	ISO/DP 2493
Printability	Offset, flexography, letterpress and dot-matrix.		
Sustainability	The product is sold as FSC Mix Credit under UPM Raflatac's FSC™ certificate SGSCHCOC-004879.		

Adhesive

PERMANENT

Type	Permanent		
Composition	Waterborne acrylic		
Use	A very good adhesive for general use with paper labels. Good heat resistance. Improved guillotine properties.		
Tack min	10	N	FTM 9
Labelling temperature min	5	°C	
Service temperature min	-10	°C	
Service temperature max	100	°C	

Backing

KRAFT 83-FSC

Product	White woodfree kraft backing paper		
Substance	83	g/m ²	ISO 536
Caliper	84	µm	ISO 534
Tensile strength MD	8,7	kN/m	ISO 1924
Tensile strength CD	3,8	kN/m	ISO 1924



Mastertac®
by UPM Raflatac

Sustainability The product is sold as FSC Mix Credit under UPM Raflatac's FSC™ certificate SGSCHCOC-004879.

Performance

Total caliper	169 µm
Minimum labelling temperature	5 °C
Service temperature	-10 °C +100 °C
Shelf life	From date of manufacture: 48 months, under FINAT defined storage conditions (+20-25°C and 40-50% RH). Prolonged storage at higher temperatures and/or humidity levels will shorten the shelf life.

Approvals

Approvals	For further compliance information related to food labeling applications, please contact your local sales representative for a Declaration of Conformance (DoC) document.
Approvals	Toy labeling: This product complies with the European Standard EN71-3:2013 "Safety of Toys" - Migration of certain elements.
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This publication replaces all previous versions. All information is subject to change without notice.

