

## Data sheet

**Product:** AE 106 - Adeletr WG 150

**Film** Plastified calandered PVC Phthalate free

Thickness:

Dimensional Stability:

Color:

Finish:

U.M.	Method	Typical value ( Average val. )
μ	measur.	150
%	( 5' - 70 °C )	<= 3
		White
		Gloss

**Liner** Glass Kote

Weight:

Color:

U.M.	Method	Typical value ( Average val. )
gr/mq	measur.	200
		White

**Surface tension**

34 dyn/cm +/- 2

**Shrinkage** 1 min. at 21 ° C after separation from liner

U.M.	Method	Typical value ( Average val. )
mm	measur.	CD < 2%
mm	measur.	MD < 4%

## Certifications

This film does not contain phthalates in its plasticizer; it is produced according to European guideline 1999/781/EC and 2004/781/EC for applications such as children's toys.

## Usage

### Screen printing - UV Off-Set printing

The material must not touch sources of heat and/or of moisture. Leave the product in its closed packaging, for at least 24 hours, to acclimatize. Before use, it's advisable to execute print tests to verify the compatibility of the used inks.

Usage temperature 20 ° C approx.

## Storage

The material must be stored in environments with a temperature of approx. 20 °C and 55 % relative humidity.

It's advisable not to keep the material in stock for more than nine months.

## Shelf life

Stored at 15 - 25 ° C - Printability nine month.

**Expected durability:** the expected vertical indoor durability of the product is up to 3 years.

## Utilization

Adeletr is suitable for very smooth surfaces, such as glass, plastic, painted metal sheets, etc. Before the application it is essential to clean the area, preferably with a damp cloth to remove any dust particles and any trace of grease or fat.

Min. application temperature 5°C (41° F) minimum

## Disposal

PVC films are considered as special industrial, not dangerous waste and can be disposed like urban solid waste

## GENERAL REMARKS:

- Labels or stickers don't have to be applied onto dusty, dirty, oily or oxidized surfaces.
- Mould release agents on blow-moulded plastic surfaces, inhibit the adhesion.
- Do not use Adeletr outside the recommended temperature range, or do not apply below the minimum application temperature.
- Adhesion failure may occur on substrates with low surface tension.
- Adeletr must be applied to clean and dry surface, free from any contamination.

All statements, technical informations and recommendations about Adex products, are based upon tests believed to be reliable and show typical average measures, but don't constitute a guarantee or warranty.

All Adex products are sold with the understanding that PURCHASER has independently determined the suitability of such products for its purposes.

## Adex srl

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## Data sheet

Product: **AE 105 - Adeletr CG 150**

Film **Plastified calandered PVC Phthalate free**

Thickness:

Dimensional Stability:

Color:

Finish:

U.M.	Method	Typical value ( Average val. )
μ	measur.	150
%	( 5' - 70 °C )	<= 3
		Transparent
		Gloss

Liner **Glass Kote**

Weight:

Color:

U.M.	Method	Typical value ( Average val. )
gr/mq	measur.	200
		White

Surface tension

34 dyn/cm +/- 2

Shrinkage 1 min. at 21 ° C after separation from liner

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